



## DESCRIPTION

One-component filler, quick-drying, easy to sand and improves adhesion of the finish.

## FIELD OF USE

Auto primer is suitable for new and / or old automotive bodywork and industry funds.

## CHEMICAL BASIS

Nitro-cellulosic lacquer, based on cellulosic resin.

## GENERAL CHARACTERISTICS

High filling power, allowing good bottom filling, Quick drying and easy sanding.

## PHYSICAL PROPERTIES

- Relative density :  $1.25 \pm 0.05$ .
- Dry extract weight :  $48 (\%) \pm 2$ .
- Dry extract vol :  $25 (\%) \pm 2$ .
- Color: Gray, White.
- Spreading-rate :  $8 \text{ m}^2/\text{L}/60 \mu\text{m}$ .

## APPLICATION DETAILS FOR USAGE

- Mixing ratio: 100: 90 (Primer: thinner).
- Application viscosity (DINCUP 4mm 20 ° C): 20-22 Sec (dilution up to 90% of C3).

## PACKAGING

0,5 kg, 1 kg, 5 kg, 20 kg.

## DRYING TIME



Evaporation time at 20 ° C 5-10 min



Drying time at 20 ° C 30 min

## CONDITIONS AND METHODS OF APPLICATION

	Opening pistol (mm)	Spraying pressure (bars)
Gravity pistol	1.3-1.8	3.0-3.5
Suction pistol	1.4-1.8	3.0-3.5
<b>HVLP</b>	1.3-1.8	according to manufacturer
HE	1.2-1.8	according to manufacturer
Number of coats / Thickness ( $\mu\text{m}$ )	1-3/60-180	

## STORAGE

The product can be stored for up to 1 year under good storage conditions away from sunlight and frost in its original closed packaging. It is nevertheless recommended to shake the product before use.

## HEALTH & SAFETY

Health and safety information and precautions for use are detailed in the safety data sheet N ° 78.

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N.B : The purpose of this technical data sheet is to provide information on the properties of our product. The information contained therein is based on our current knowledge of tests carried out with a constant concern for objectivity according to the conditions of use in accordance with standards or DTU in force; However, the information cannot replace an appropriate description and the state of the funds to be painted. This descriptive technical sheet cancels and replaces any sheet relating to the same product. The above technical data does not imply acceptance of the guarantees. Close the pot tightly after use. Help preserve the environment by not disposing of waste in the drains or household waste. Please return your empty jar to a recycling center. For your unused product, please contact your local authorities for information on disposal and collection.

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